

12

DART AEROSPACE LTD	Work Order:	18885
Description: Bearpaw Kit 23" x 19"	Part Number:	K10010
Drawing: K10010 rev. A	Qty:	5

Step	Location	Procedure	By	Date	Qty																																								
1	EXPEDITING	Issue Work Order RF 03.01.14	HJ	03.02.28	5																																								
2	EXPEDITING	Photocopy blue file: K10010 D619-011, D645-011 type labels per PPP K10010 (Bag Blue files separately) C4G003 C4G002 (from C4N334) JTG WE TO JTG KJ	SAC	03-03-10	5																																								
3	STORES	Pick: <table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>D2182B060</td> <td>Rubber cushion</td> <td>B18480</td> </tr> <tr> <td>8</td> <td>D2274</td> <td>Radius block</td> <td>B18840</td> </tr> <tr> <td>2</td> <td>D2421</td> <td>Bearpaw</td> <td>B18891</td> </tr> <tr> <td>4</td> <td>D2519</td> <td>Clamp</td> <td>B14641</td> </tr> <tr> <td>8</td> <td>D2529</td> <td>Washer</td> <td>B18539</td> </tr> <tr> <td>8</td> <td>AN4-15A</td> <td>Bolt</td> <td>M12207</td> </tr> <tr> <td>8</td> <td>AN960JD416</td> <td>Washer</td> <td>M124020</td> </tr> <tr> <td>4</td> <td>QS100M24S</td> <td>Clamp</td> <td>M1721 / M9523</td> </tr> <tr> <td>8</td> <td>MS21042L4</td> <td>Nut (or -4)</td> <td>M11151</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	4	D2182B060	Rubber cushion	B18480	8	D2274	Radius block	B18840	2	D2421	Bearpaw	B18891	4	D2519	Clamp	B14641	8	D2529	Washer	B18539	8	AN4-15A	Bolt	M12207	8	AN960JD416	Washer	M124020	4	QS100M24S	Clamp	M1721 / M9523	8	MS21042L4	Nut (or -4)	M11151	CB	03.03.13	5
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4	QC	Inspect Level 4	LL	03.03.21	5																																								
5	STORES	Package and Identify as per PPP K10010 RF 03.01.14 Rev B.	SB	03.03.27	5																																								
6	EXPEDITING	Close Work Order Cost / part: 205.84 Inspect level 21 SAC 03/03/21 (5) Z00.24	JH	03.03.28	-																																								

Rev	Date	Change	Revised By	Approved
A	00.03.21	K10010 created for Bear paw (MPP 2037)	EC	L.

BB 03.03.28 L8.

RELEASED

EC 00.03.21

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>ST</i>	APPROVED <i>ST</i>	DRAWING NO. K10010	REV. A SHEET 1 OF 1
DATE 00.03.16		TITLE BEARPAW KIT 23" WIDE x 19" LONG NTS	SCALE
A	00.03.16	NEW ISSUE	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
MD 900	D900-619-011
BO 105	D105-645-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10010	D900-619-011	D105-645-011
D2182B060	4	4	4
D2274	8	8	8
D2421	2	2	2
D2519	4	4	4
D2529	8	8	8
AN4-15A	8	8	8
AN960JD416	8	8	8
MS21042L4(OR -4)	8	8	8
QS100M24S	4	4	0

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WORK ORDER

NO. 18885

CB

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 28, 2003
09:09 am

Work Order No : 0018885
 Project Name : *K10010
 Project For : week 312
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10010
 Description : Bearpaw kit for 23 x 19"
 Manufactured : Yes
 Amount Req'd : 5
 Amount Done : 0
 Start Date :
 Est Finish Date : 03-21-03
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :

Department Code:
 Burden Flags : NNNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00	0.00	0.00
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00	0.00	0.00
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00